

larger Singer Vogue was to have had that designation, but it was launched in 1961 as an extra model and not a replacement for the Gazelle which was still selling well. In any case, the next Gazelle was Series V, which appeared in the autumn of 1963 and shared the external changes applied to the new Minx: a flatter roof, larger rear doors, a neater dashboard and smaller wheels (13in instead of 15in), all of which gave the car a more modern appearance and improved sales; the 1592cc engine was retained, but gone were the roll-over fins and wrap-around rear window.

1965 saw the launch of the final Gazelle in the 'Audax' range of saloons, the Series VI. This was powered by the enlarged 1725cc five-bearing engine with a cast iron head (marked by '1725' shields mounted low down on the front wings) and had changes to the frontal styling, with the grille now flatter and incorporated in the front panel. The new smaller grille reduced production costs by enabling the Minx bonnet to be used. This model lasted a couple of years.

Its replacement in 1967 was a completely new and more angular design, and belonged to the 'Arrow' range announced with the new Singer Vogue and Hillman Hunter the previous year. Series VII was never applied to this model because Chrysler wanted to play down the Singer name, instead referring to it as Gazelle. This model was very similar to the new Vogue; the main difference apart from the badging was its 1496cc cast iron head engine (1725cc for the automatic version), but it also had seats with horizontal striping, not diagonal, vinyl door cappings, not wood like the Vogue, and a single rather than double width brightwork strip along the body sides. When Rootes discontinued the Singer name in 1970, a Gazelle was the last Singer produced, and fourteen years of Gazelles came to an end.



Singer Gazelle Series V showing oval grille and narrow side-flash



Singer Gazelle Series VI, showing revised radiator grille

ALL-NEW **Singer** Gazelle

new low line, new 5-seater luxury

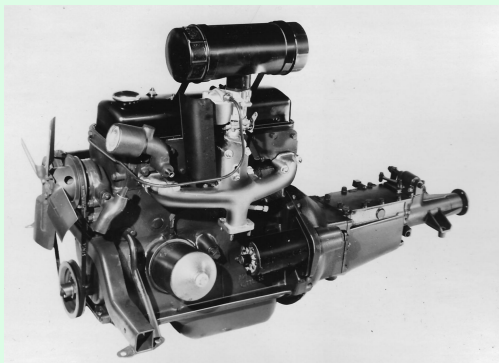


COMPLETELY NEW—IN SIZE, STYLING AND LUXURY.
A QUALITY SINGER, LOW IN COST AND ECONOMICAL TO RUN.
MAGNIFICENT VALUE-FOR-MONEY!

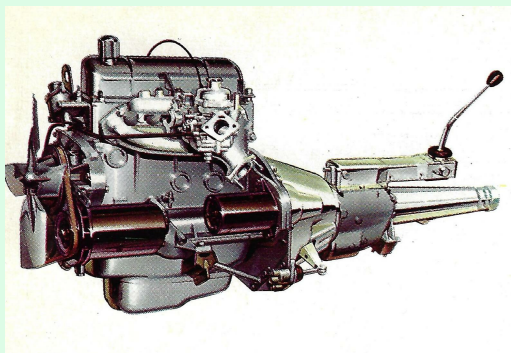
Consider what you get in the new Singer Gazelle. Elegant, modern styling. Compact overall dimensions to fit the normal-

size garage. Roomy 5-seater comfort. Quality finish and luxury appointments. Equipment on a generous scale. New instrumentation. Fresh-air ventilation and heating. Comprehensive safety features. Excellent driving vision. Big luggage accommodation. And a new '1500' engine for smooth, economical performance. You will be proud to own a car like this. Ask for a luxury demonstration drive!

Rootes publicity image of Arrow Range Singer Gazelle



1497cc, overhead-camshaft three main bearing, Singer Hunter (1954 to 1956) engine, fitted with modifications into Gazelles Series I and II



1496cc overhead-valve, five main bearing engine fitted in the Arrow range Gazelles; automatics being equipped with 1725cc engines



Singer Gazelle bonnet mascot, seen here mounted on an oak block and used as a Singer Motor Club trophy. The mascot was generously donated to the Singer Motor Club by Annabel Leviaux, the great great granddaughter of marque founder George Singer.

Singer Gazelle Chassis Numbers: 1956 to 1970

Designation: Series	Start	Finish	Total	Combined Total
Audax: Series I	A7600001	A7604344	4,344	
Audax: Series II	A7800001	A7801582	1,582	
Audax: Series II A	A7850001	A7853824	3,824	
Audax: Series III	A7900001	A7910929	10,929	
Audax: Series III A	B7000001	B7012491	12,491	
Audax: Series III B	B7035001*	B7048272*	13,272	
Audax: Series III C	B7150001	B7165115	15,115	
Audax: Series V	B7300001	B7311804	11,804	
Audax: Series V (resume)	B73100001	B73108218	8,218	20,022
Audax: Series VI	B706000001	B706014842	14,282	
Arrow: N/A	B711000100	B711024781*	24,682	
Arrow: N/A (resume)	B712000001	B712006800	6,800	31,482

Audax means bold or audacious.

* Figures with an asterisk are estimates. Other figures are correct to the best of our knowledge at the time of publication.

